

ABSTRACT OF THE DISCLOSURE

The present invention provides a method and structural arrangement for permanently attaching lenses to goggles having ventilation which include a shielding member contoured for shielding the eyes of a user. The attachment of the lenses to the frame structures of goggles is achieved during the formation of the frame structures. A variety of engaging structures between the lenses and a frame body can be formed together with the formation of the frame structure in a plastic formation molding procedure.